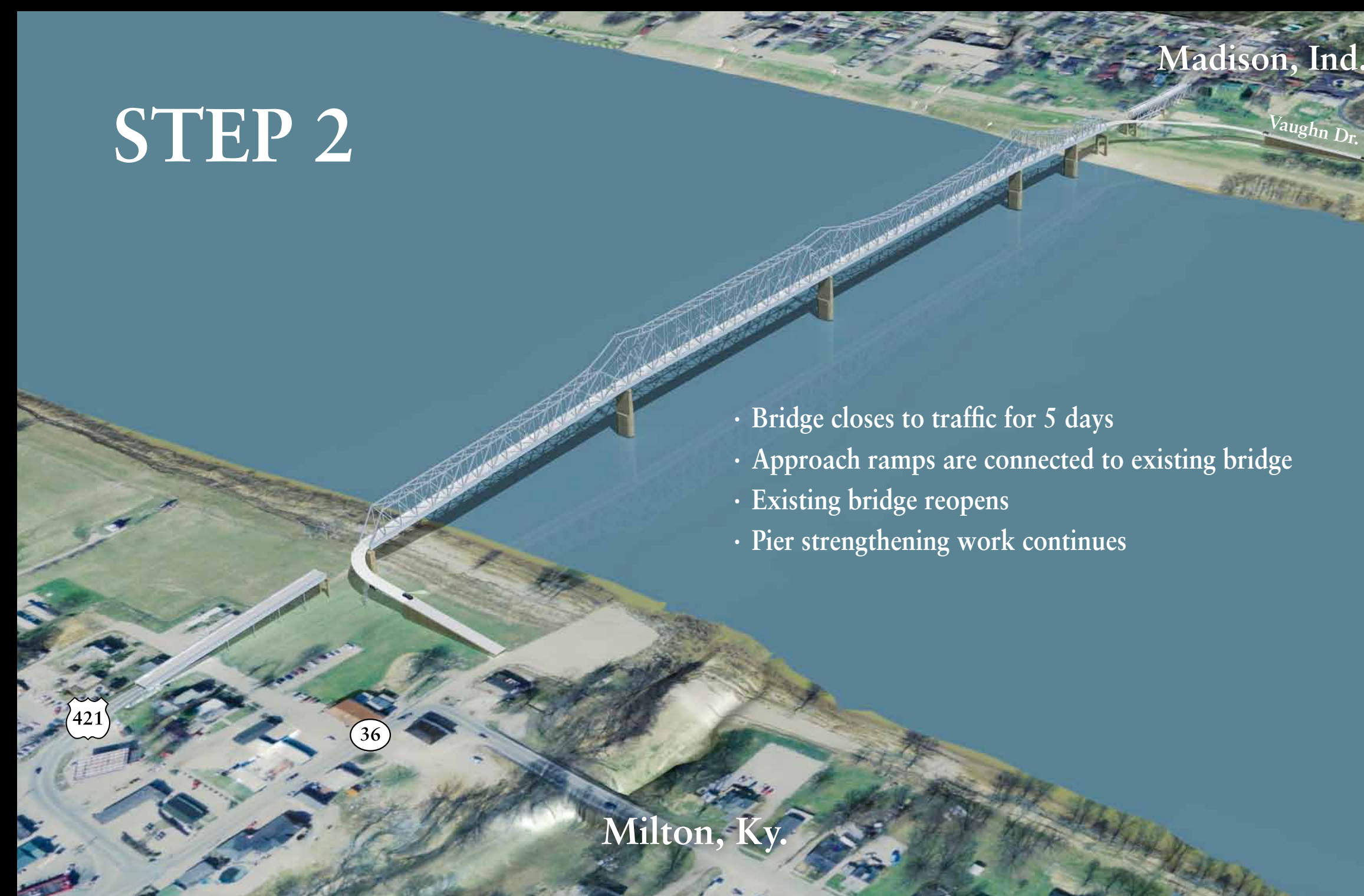




STEP 1

- Existing bridge remains open to traffic
- Temporary approach ramps are built on Vaughn Dr. and SR 36
- Pier strengthening and widening begins



STEP 2

- Bridge closes to traffic for 5 days
- Approach ramps are connected to existing bridge
- Existing bridge reopens
- Pier strengthening work continues



STEP 3

- Temporary bridge piers are constructed downstream



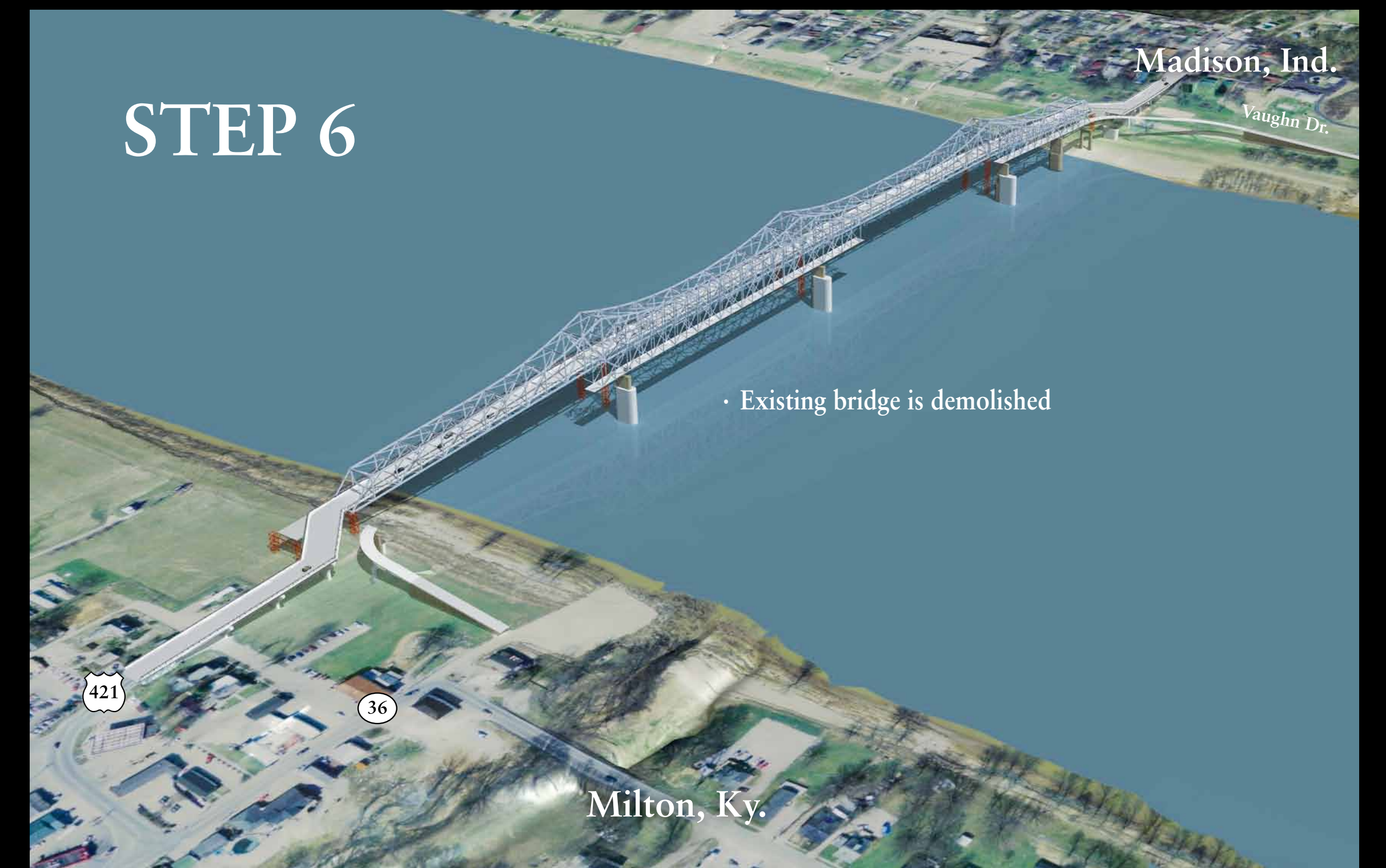
STEP 4

- Existing bridge remains open
- New truss superstructure is erected on temporary piers
- Permanent approaches are built



STEP 5

- Downstream bridge is connected to US 421
- Traffic is rerouted onto downstream bridge



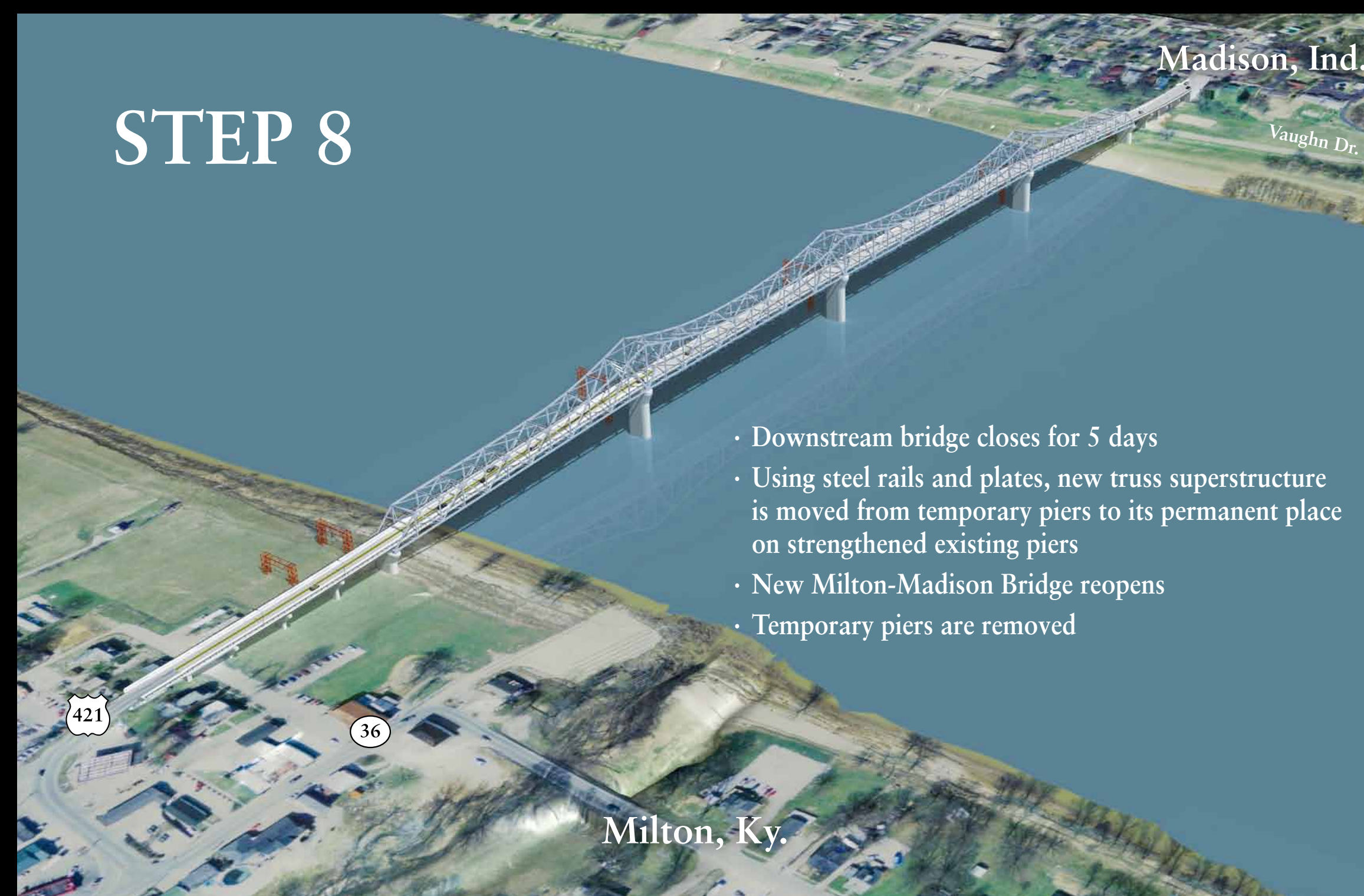
STEP 6

- Existing bridge is demolished



STEP 7

- Traffic remains open on downstream bridge
- Temporary approach ramps are removed
- Pier strengthening and widening is completed



STEP 8

- Downstream bridge closes for 5 days
- Using steel rails and plates, new truss superstructure is moved from temporary piers to its permanent place on strengthened existing piers
- New Milton-Madison Bridge reopens
- Temporary piers are removed



MILTON-MADISON
BRIDGE PROJECT